

M054.0

DN5000 Anti Vandal Sleeve New Bottom Service Door Hinge

December 5, 2002

Models Affected: DN5000 serialized 0001-8191CA to 0200-8196DA

Reason: To provide a sleeve to enhance the security of the bottom hinge pin.

Order: 1 – 800,902,68x.x1 Anti Vandal Sleeve

Installation instructions:

1. Turn the main power switch to the OFF position and unplug the main wiring harness from the AC Distribution Box.
2. Unplug the DC Door Bundle Harness (804,915,89x.x1) from the KO Board.
3. Unplug the Service Door Lamp Harness. Remove the "P" clamp securing the harness to the Service Door.
Note: All harnessing from the cabinet to the Service Door (with the exception of the green ground wire) should now be disconnected.
4. Remove the Service Door by removing the (2) two 7/16" keps nuts securing the top door hinge.
5. Lift the door off the bottom hinge and set off to the side.
6. Install the Anti Vandal Sleeve over the Bottom Service Door Hinge Nut.
7. Place the Service Door back in position. Set it on the Bottom Hinge Pin and then install the Top Hinge and secure with carriage bolts and keps nuts removed in step 4.
8. Plug in the Service Door Lamp Harness. Install the "P" clamp and secure the harness to the door using the screw removed in step 3.
9. Plug the DC Door Bundle Harness into the KO Board.
10. Plug the main power cord in to the AC Distribution Box.
11. Turn the power switch to the ON position and test for proper operation.